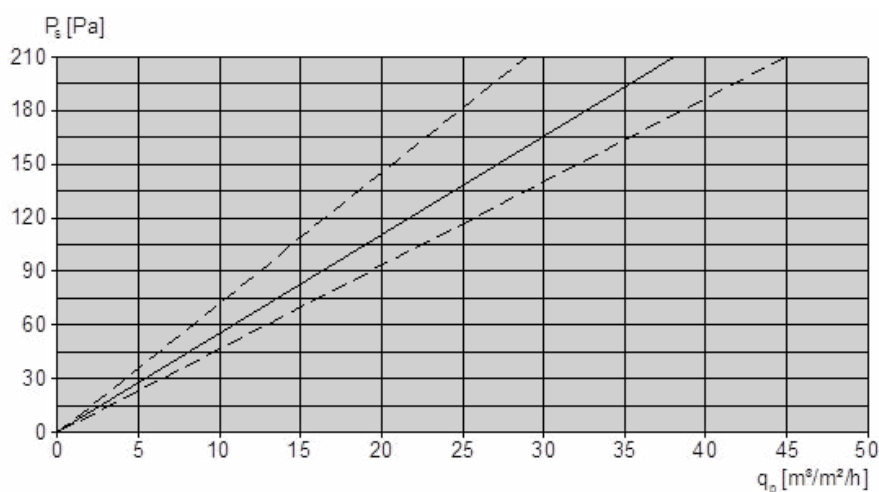




Material Datasheet 40

KE no.	MW20			
Material	High Tenacity polyester fabric			
Construction	Heat-set, shrinkage- and permeability-stabilized			
Weight	g/m²	280	(%) -/+5	EN-ISO 5077
Thickness	mm	0.5	(%) -/+10	EN-ISO 12127:1997
Permeability	m³/m²/h/120 Pa	20	(%) -25/+25	EN-ISO 9237:1995
Tensile strength	Warp/Weft N/50 mm	>3100/>1800	(%) -/+10	EN-ISO 13934-1
Resistance to tearing	Warp/Weft N	150/130	(%) -/+10	EN-ISO 13937:2
*Filter class		G2		EN 779:2012
*Dust holding capacity	g (250/350/450 Pa)	2/3/3		EN 779:2012
**Shrinkage in wash	% at 40°C	0.5		EN-ISO 5077
Operating temperature max./min.	°C	80/-45		
Spontaneous ignition temperature	°C	508		
Water absorption	% at 90% RH	0.4		
Electrostatic resistance	Ohm	≤2 x 10 ¹⁰		DIN 54345-1
Clean room classification		Class 4		ISO-14644-1
Fire resistance		B-S1-d0 Yes		EN-13501 UL 723 NFPA 90 A
Melting point	°C	254		
Resistance to aging		Excellent		
Resistance to vibrations, motion		Excellent		
Resistance to solvents		Excellent		
Resistance to acids		Good		
Resistance to bases		Medium		
Resistance to oxidants, light, etc.		Excellent		
Oeko-Tex®		Approved		Standard 100
Cradle to Cradle®		N/A		

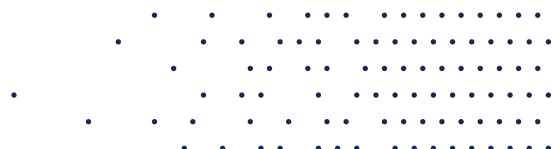


Quality grades: Excellent - Good - Medium - Less good - Not recommended

*KE measurement **Washed and dried according to KE Fibertec instructions

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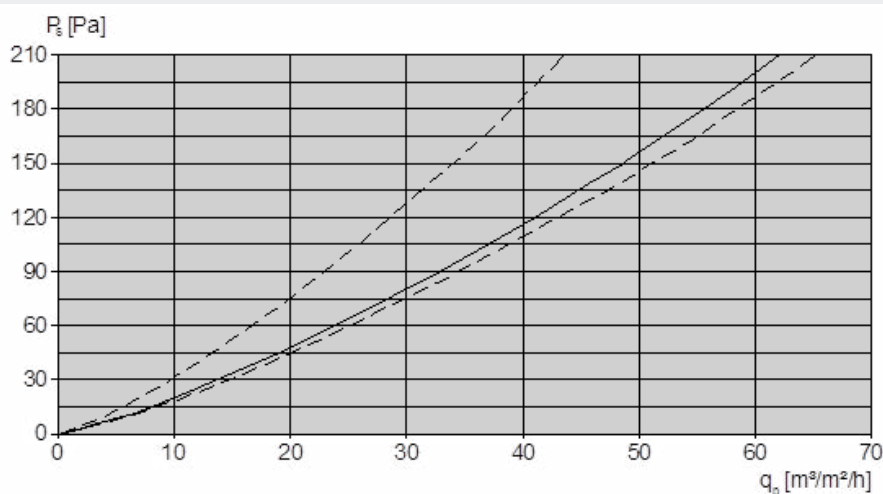
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Material Datasheet 41

KE no.	MW40			
Material	High Tenacity polyester fabric			
Construction	Heat-set, shrinkage- and permeability-stabilized			
Weight	g/m²	277	(%) -/+5	EN-ISO 5077
Thickness	mm	0.5	(%) -/+10	EN-ISO 12127:1997
Permeability	m³/m²/h/120 Pa	40	(%) -25/+25	EN-ISO 9237:1995
Tensile strength	Warp/Weft N/50 mm	>3200/>1700	(%) -/+10	EN-ISO 13934-1
Resistance to tearing	Warp/Weft N	150/130	(%) -/+10	EN-ISO 13937:2
*Filter class		G2		EN 779:2012
*Dust holding capacity	g (250/350/450 Pa)	2/3/3		EN 779:2012
**Shrinkage in wash	% at 40°C	0.5		EN-ISO 5077
Operating temperature max./min.	°C	80/-45		
Spontaneous ignition temperature	°C	508		
Water absorption	% at 90% RH	0.4		
Electrostatic resistance	Ohm	≤2 x 10 ¹⁰		DIN 54345-1
Clean room classification		Class 4		ISO-14644-1
Fire resistance		B-S1-d0 Yes		EN-13501 UL 723 NFPA 90 A
Melting point	°C	254		
Resistance to aging		Excellent		
Resistance to vibrations, motion		Excellent		
Resistance to solvents		Excellent		
Resistance to acids		Good		
Resistance to bases		Medium		
Resistance to oxidants, light, etc.		Excellent		
Oeko-Tex®		Approved		Standard 100
Cradle to Cradle®		N/A		

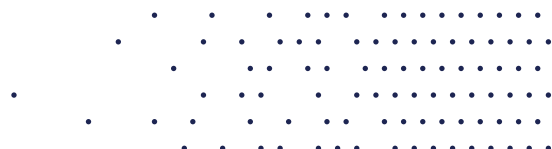


Quality grades: Excellent - Good - Medium - Less good - Not recommended

*KE measurement **Washed and dried according to KE Fibertec instructions

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Material Datasheet

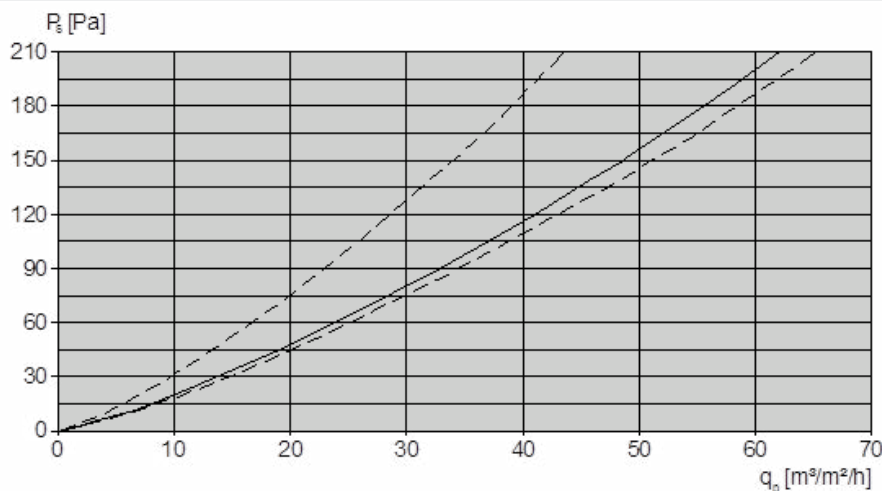
MultiWeave

Antimicrobial



Material Datasheet 42

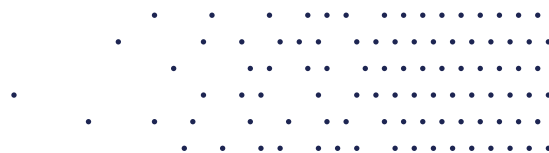
KE no.	MW40A			
Material	High Tenacity polyester fabric - antimicrobial treatment			
Construction	Heat-set, shrinkage- and permeability-stabilized			
Weight	g/m²	277	(%) -/+5	EN-ISO 5077
Thickness	mm	0.5	(%) -/+10	EN-ISO 12127:1997
Permeability	m³/m²/h/120 Pa	40	(%) -25/+25	EN-ISO 9237:1995
Tensile strength	Warp/Weft N/50 mm	>3200/>1700	(%) -/+10	EN-ISO 13934-1
Resistance to tearing	Warp/Weft N	150/130	(%) -/+10	EN-ISO 13937:2
*Filter class		G2		EN 779:2012
*Dust holding capacity	g (250/350/450 Pa)	2/3/3		EN 779:2012
**Shrinkage in wash	% at 40°C	0.5		EN-ISO 5077
Operating temperature max./min.	°C	80/-45		
Spontaneous ignition temperature	°C	508		
Water absorption	% at 90% RH	0.4		
Electrostatic resistance	Ohm/cm	2 x 10 ¹⁰		DIN 54345-1
Clean room classification		Class 4		ISO-14644-1
Fire resistance		B-S1-d0 Yes		EN-13501 UL 723 NFPA 90 A
Melting point	°C	254		
Resistance to aging		Excellent		
Resistance to vibrations, motion		Excellent		
Resistance to solvents		Excellent		
Resistance to acids		Good		
Resistance to bases		Medium		
Resistance to oxidants, light, etc.		Excellent		
Oeko-Tex®		Approved		Standard 100
Cradle to Cradle®		N/A		



Quality grades: Excellent - Good - Medium - Less good - Not recommended

*KE measurement **Washed and dried according to KE Fibertec instructions

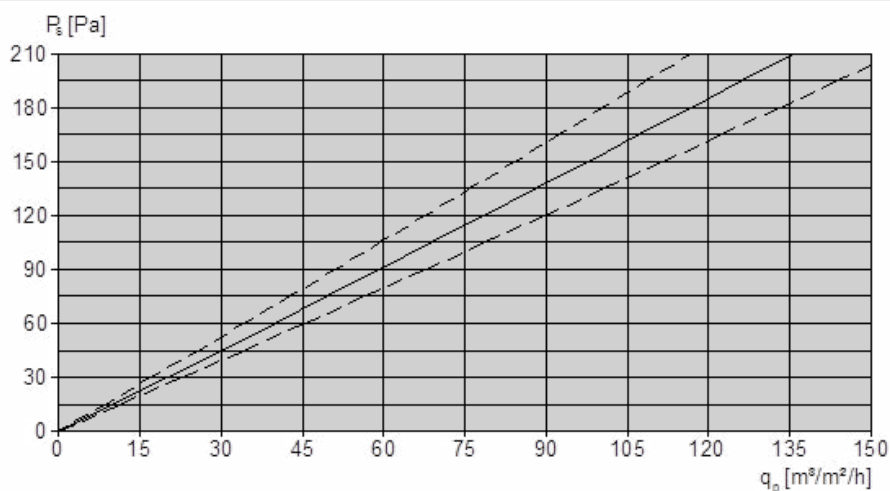
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Material Datasheet 43

KE no.	MW80			
Material	High Tenacity polyester fabric			
Construction	Heat-set, shrinkage- and permeability-stabilized			
Weight	g/m²	270	(%) -/+5	EN-ISO 5077
Thickness	mm	0.4	(%) -/+10	EN-ISO 12127:1997
Permeability	m³/m²/h/120 Pa	80	(%) -12,5/+12,5	EN-ISO 9237:1995
Tensile strength	Warp/Weft N/50 mm	>2800/>1700	(%) -/+10	EN-ISO 13934-1
Resistance to tearing	Warp/Weft N	150/110	(%) -/+10	EN-ISO 13937:2
*Filter class		G2		EN 779:2012
*Dust holding capacity	g (250/350/450 Pa)	2/3/3		EN 779:2012
**Shrinkage in wash	% at 40°C	0.5		EN-ISO 5077
Operating temperature max./min.	°C	80/-45		
Spontaneous ignition temperature	°C	508		
Water absorption	% at 90% RH	0.4		
Electrostatic resistance	Ohm/cm	2 x 10 ¹⁰		DIN 54345-1
Clean room classification		Class 4		ISO-14644-1
Fire resistance		B-S1-d0 Yes		EN-13501 UL 723 NFPA 90 A
Melting point	°C	254		
Resistance to aging		Excellent		
Resistance to vibrations, motion		Excellent		
Resistance to solvents		Excellent		
Resistance to acids		Good		
Resistance to bases		Medium		
Resistance to oxidants, light, etc.		Excellent		
Oeko-Tex®		Approved		Standard 100
Cradle to Cradle®		N/A		

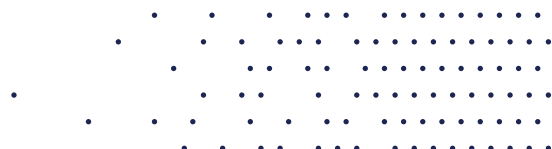


Quality grades: Excellent - Good - Medium - Less good - Not recommended

*KE measurement **Washed and dried according to KE Fibertec instructions

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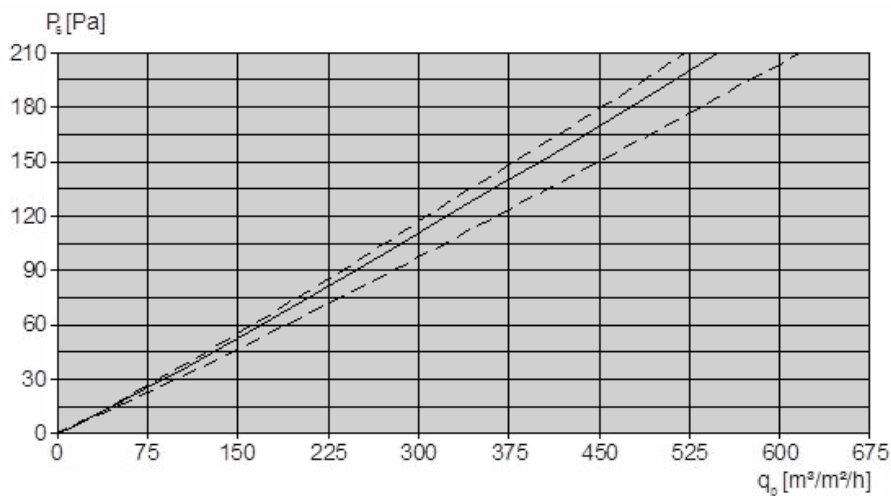
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Material Datasheet 44

KE no.	MW320			
Material	High Tenacity polyester fabric			
Construction	Heat-set, shrinkage- and permeability-stabilized			
Weight	g/m²	230	(%) -/+5	EN-ISO 5077
Thickness	mm	0.4	(%) -/+10	EN-ISO 12127:1997
Permeability	m³/m²/h/120 Pa	320	(%) -6/+15	EN-ISO 9237:1995
Tensile strength	Warp/Weft N/50 mm	>2800/>1300	(%) -/+10	EN-ISO 13934-1
Resistance to tearing	Warp/Weft N	200/160	(%) -/+10	EN-ISO 13937:2
*Filter class		G2		EN 779:2012
*Dust holding capacity	g (250/350/450 Pa)	2/3/3		EN 779:2012
**Shrinkage in wash	% at 40°C	0.5		EN-ISO 5077
Operating temperature max./min.	°C	80/-45		
Spontaneous ignition temperature	°C	508		
Water absorption	% at 90% RH	0.4		
Electrostatic resistance	Ohm/cm	2 x 10 ¹⁰		DIN 54345-1
Clean room classification		Class 4		ISO-14644-1
Fire resistance		B-S1-d0 Yes		EN-13501 UL 723 NFPA 90 A
Melting point	°C	254		
Resistance to aging		Excellent		
Resistance to vibrations, motion		Excellent		
Resistance to solvents		Excellent		
Resistance to acids		Good		
Resistance to bases		Medium		
Resistance to oxidants, light, etc.		Excellent		
Oeko-Tex®		Approved		Standard 100
Cradle to Cradle®		N/A		

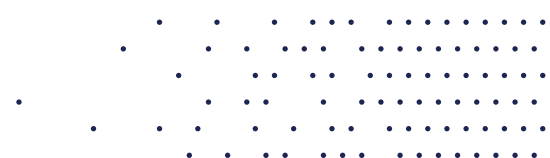


Quality grades: Excellent - Good - Medium - Less good - Not recommended

*KE measurement **Washed and dried according to KE Fibertec instructions

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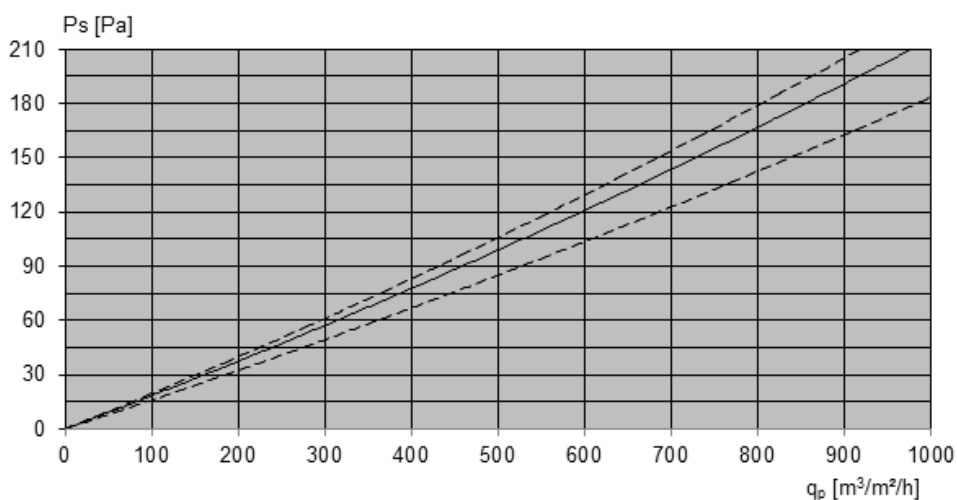
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Material Datasheet 45

KE no.	MW600			
Material	High Tenacity polyester fabric			
Construction	Heat-set, shrinkage- and permeability-stabilized			
Weight	g/m²	230	(%) -/+5	EN-ISO 5077
Thickness	mm	0.4	(%) -/+10	EN-ISO 12127:1997
Permeability	m³/m²/h/120 Pa	600	(%) -6/+15	EN-ISO 9237:1995
Tensile strength	Warp/Weft N/50 mm	>2200/>910	(%) -/+10	EN-ISO 13934-1
Resistance to tearing	Warp/Weft N	210/180	(%) -/+10	EN-ISO 13937:2
*Filter class		G2		EN 779:2012
*Dust holding capacity	g (250/350/450 Pa)	2/3/3		EN 779:2012
**Shrinkage in wash	% at 40°C	0.5		EN-ISO 5077
Operating temperature max./min.	°C	80/-45		
Spontaneous ignition temperature	°C	508		
Water absorption	% at 90% RH	0.4		
Electrostatic resistance	Ohm/cm	2 x 10 ¹⁰		DIN 54345-1
Clean room classification		Class 4		ISO-14644-1
Fire resistance		B-S1-d0 Yes		EN-13501 UL 723 NFPA 90 A
Melting point	°C	254		
Resistance to aging		Excellent		
Resistance to vibrations, motion		Excellent		
Resistance to solvents		Excellent		
Resistance to acids		Good		
Resistance to bases		Medium		
Resistance to oxidants, light, etc.		Excellent		
Oeko-Tex®		Approved		Standard 100
Cradle to Cradle®		N/A		



Quality grades: Excellent - Good - Medium - Less good - Not recommended

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