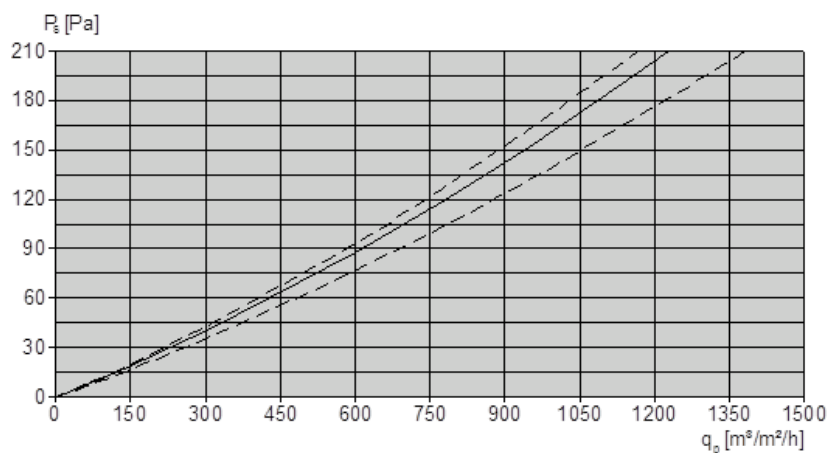




## Material Datasheet 6

<b>KE no.</b>	<b>GW780</b>			
<b>Material</b>	<b>High Dust Capacity polyester fabric</b>			
<b>Construction</b>	<b>Heat-set, shrinkage- and permeability-stabilised</b>			
<b>Weight</b>	<b>g/m<sup>2</sup></b>	325	(%) -/+5	EN-ISO 5077
<b>Thickness</b>	<b>mm</b>	0.7	(%) -/+10	EN-ISO 12127:1997
<b>Permeability</b>	<b>m<sup>3</sup>/m<sup>2</sup>/h/120 Pa</b>	780	(%) -8/+14	EN-ISO 9237:1995
<b>Tensile strength</b>	<b>Warp/Weft N/50 mm</b>	2900 / 1300	(%) -/+10	EN-ISO 13934-1
<b>Resistance to tearing</b>	<b>Warp/Weft N</b>	225 / 227	(%) -/+10	EN-ISO 13937:2
<b>*Filter class</b>		M6		EN 779:2012
<b>*Dust holding capacity</b>	<b>g (250/350/450 Pa)</b>	11/19/28		EN 779:2012
<b>**Shrinkage in wash</b>	<b>% at 40°C</b>	0.5		EN-ISO 5077
<b>Operating temperature max./min.</b>	<b>°C</b>	80/-45		
<b>Spontaneous ignition temperature</b>	<b>°C</b>	508		
<b>Water absorption</b>	<b>% at 90% RH</b>	0.4		
<b>Electrostatic resistance</b>	<b>Ohm</b>	≤2 x 10 <sup>10</sup>		DIN 54345-1
<b>Clean room classification</b>		N/A		ISO-14644-1
<b>Fire resistance</b>		B-S1-d0 Yes		EN-13501 UL 2518 NFPA 90 A
<b>Melting point</b>	<b>°C</b>	254		
<b>Resistance to aging</b>		Excellent		
<b>Resistance to vibrations, motion</b>		Excellent		
<b>Resistance to solvents</b>		Excellent		
<b>Resistance to acids</b>		Good		
<b>Resistance to bases</b>		Medium		
<b>Resistance to oxidants, light, etc.</b>		Excellent		
<b>Oeko-Tex®</b>		Approved		Standard 100
<b>Cradle to Cradle®</b>	The GreenWeave material is Cradle to Cradle certified			



Quality grades: Excellent - Good - Medium - Less good - Not recommended

\*KE measurement \*\*Washed and dried according to KE Fibertec instructions

This document and all information thereon is the property of KE Fibertec AS. It must not be copied, imparted to a third party or used for any other purpose without the written consent of KE Fibertec AS.

10/2021

